

**42026V6J**

**GPD315 VARIABLE SPEED CONSTANTS (HIGH VOLTAGE)**

GPD315 CONSTANT	GPD315 VALUE	GPD315 CONSTANT	GPD315 VALUE
NO01	10 initialize 4 program 0 lockout	NO27	58
NO02	0	NO28	110
NO03	1	NO29	133
NO04	1	NO30	155
NO05	0	NO31	16
NO08	1	NO37	2
NO11	155	NO80	2
NO12	460.1	NO50	1
NO13	60	NO51	2
NO14	3	NO54	8
NO15	23	NO52	6
NO16	1.5	NO55	11
NO17	16	NO53	7
NO19	35	NO56	5
NO20	20	NO57	15
NO21	120	N081	2
NO22	80	N082	10
NO24	10.3	NO92	1
NO25	8.5	NO93	200
NO26	16	NO94	200
		N103	1

**NOTE: ENTER IN THE ORDER LISTED**